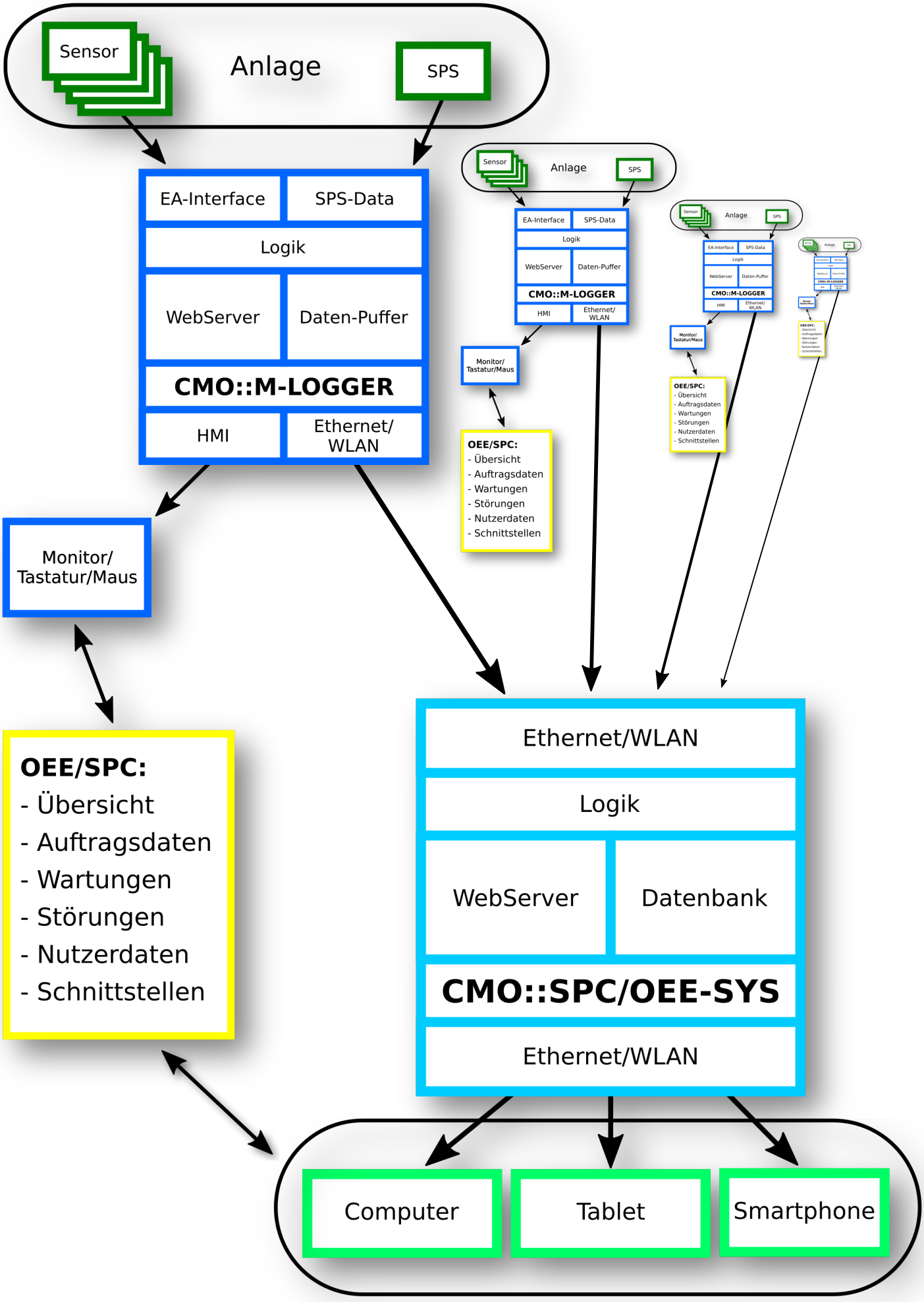CMO::SPC/OEE-System